

1-3-03

SPLIT

PART AEROSPACE LTD	Work Order:	22123
Description: Mounting Lug	Part Number:	D3235-1
Dwg: D3235 Rev. A	Qty:	100 25
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.01.03	100
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1	SD	05-05	30
3	MV	Machine as per Folio FA369 and Dwg D3235 Identify as D3235-1	LC	05-05	30
4	QC2	Inspect parts as they come off the CNC machine <i>Inspect for freeze damage</i>	CD	05/04/09	25
5	MV	Deburr and Tumble <i>N/A</i>			
6	QC8	Second check <i>inspect dimensions</i>	CD	05.03.14 05-05-05	25
7	FP	Acid etch and Alodine as per QSI 005 4.1	FF	05/06/09	25
8	QC5	Inspect Acid etch	ML	05 08 01	25
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	FL	05 08 03	
10	QC3	Inspect Powder Coat	MM	05 08 04	25
11	QC5	Inspect work to Step 10 <i>N/A</i>			
12	ST	Identify and Stock	CD	05/08/04	25
13	AC	Cost / part <i>14.37</i>	545	05.08.09	25
14	DC	Close W/O <i>14.41</i> Inspect Level 21	CD	05/08/09	25

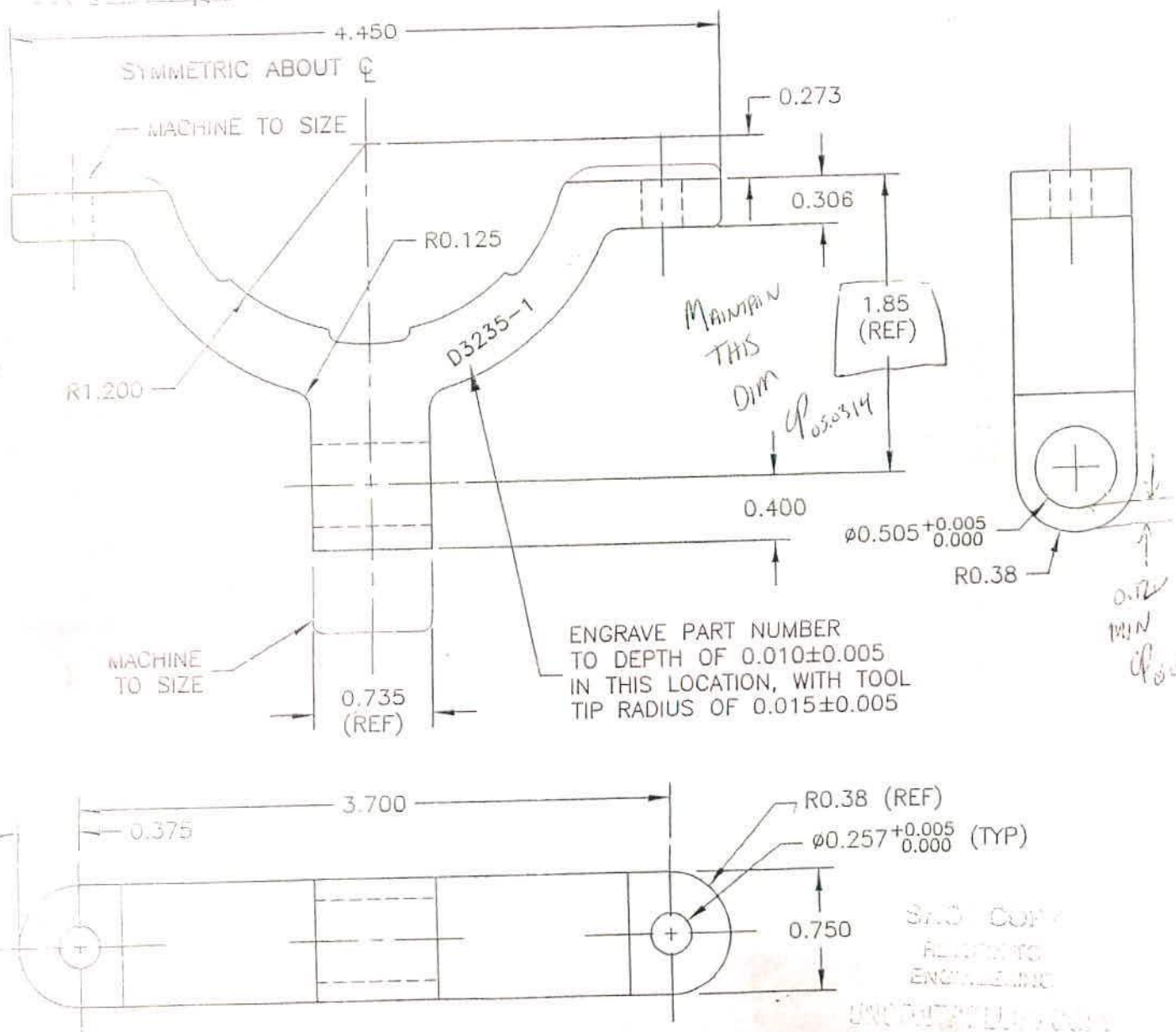
Rev	Date	Change	Revised By	Approved
1	04.04.19	New issue	KJ/JLM	<i>7/04/04/22</i>

RELEASED
7/04/04/22

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	



D3235-1 MOUNTING LUG

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES $0.000-0.015$

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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WORK ORDER

NO. 22123

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